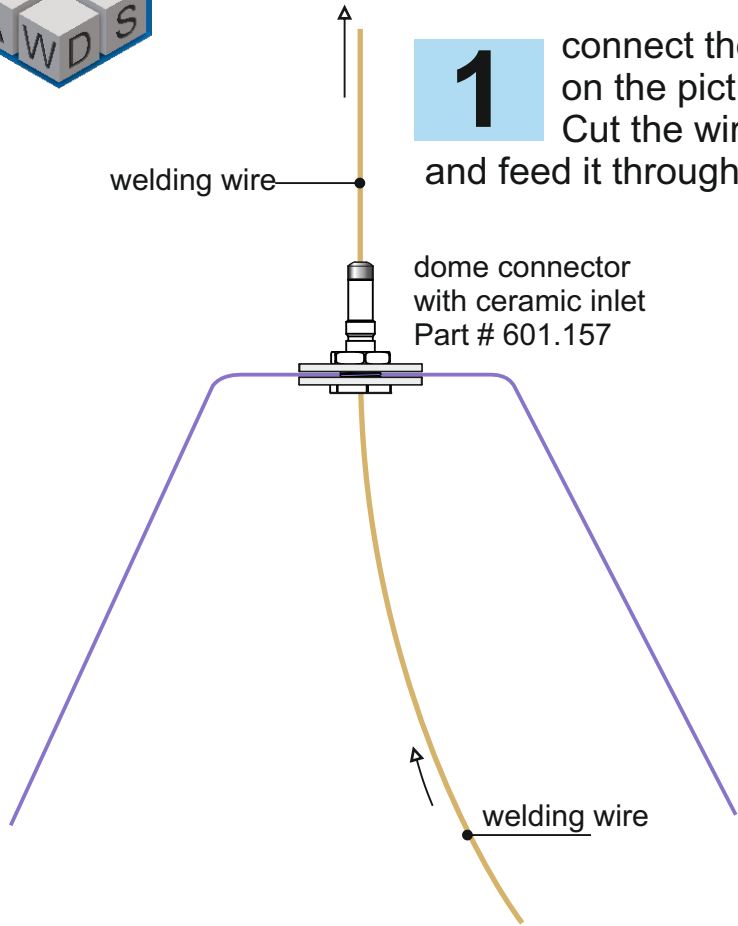




# INITIAL WIRE THREADING INTO THE MAXIGLIDE CONDUIT (PAGE 1/2)

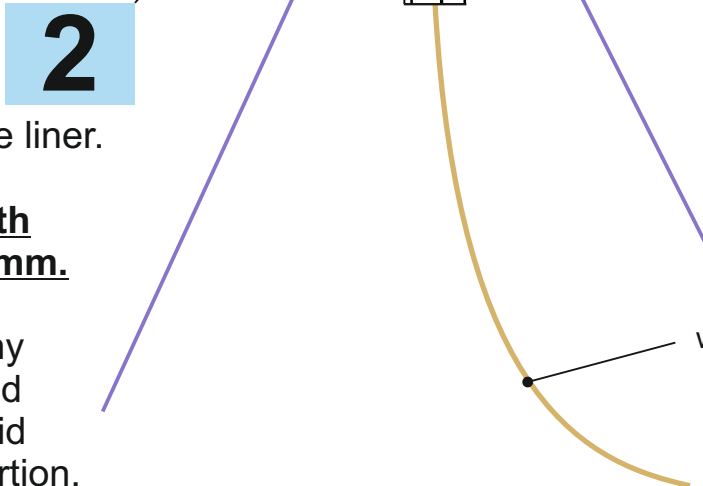
**1** connect the dome set, as shown on the picture.  
Cut the wire start inside the drum and feed it through until it exits the dome.



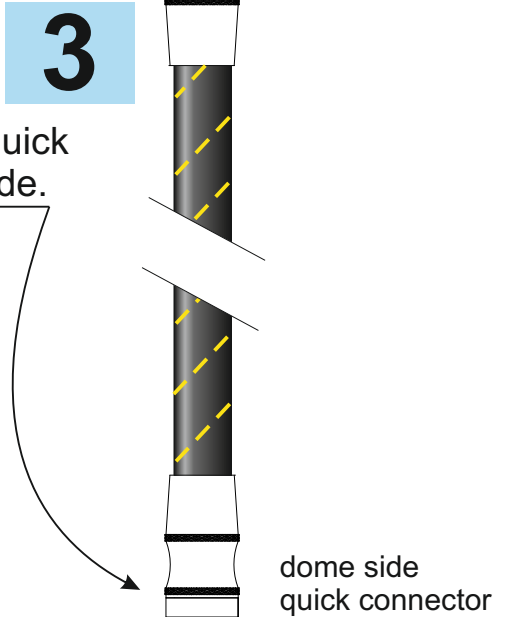
bend the wire tip as shown on the picture and ensure the bend is properly squeezed to prevent blockage and jamming inside the liner.

**This operation is only recommended with wires up to a maximum diameter of 1.6 mm.**

With larger size wires (2mm and higher) any spikes or sharp edges on the wire tip should be smoothed out with a file, in order to avoid damaging the plastic rolls, during wire insertion.

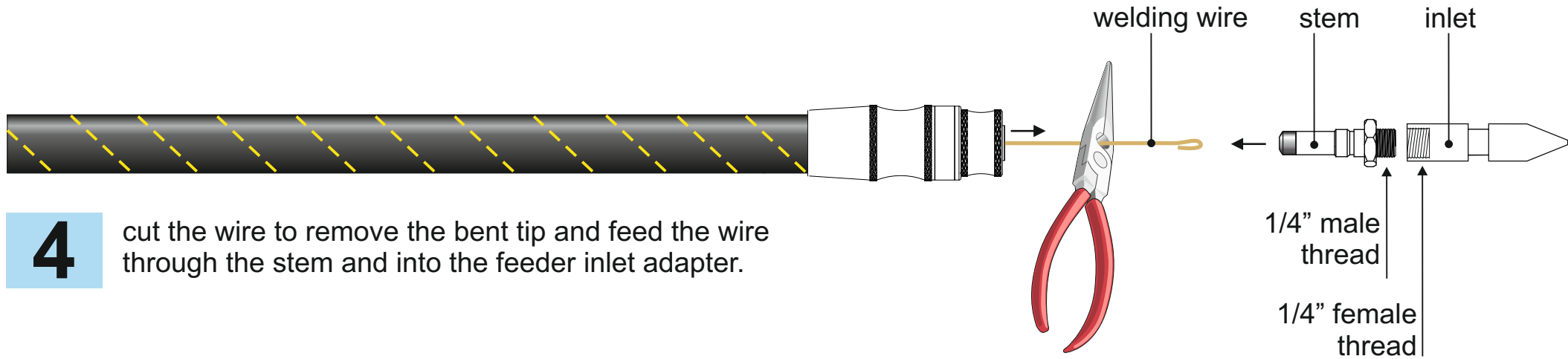


feed the wire through the whole maxiglide length until it exits at the feeder side and then close the quick connector at the dome side.

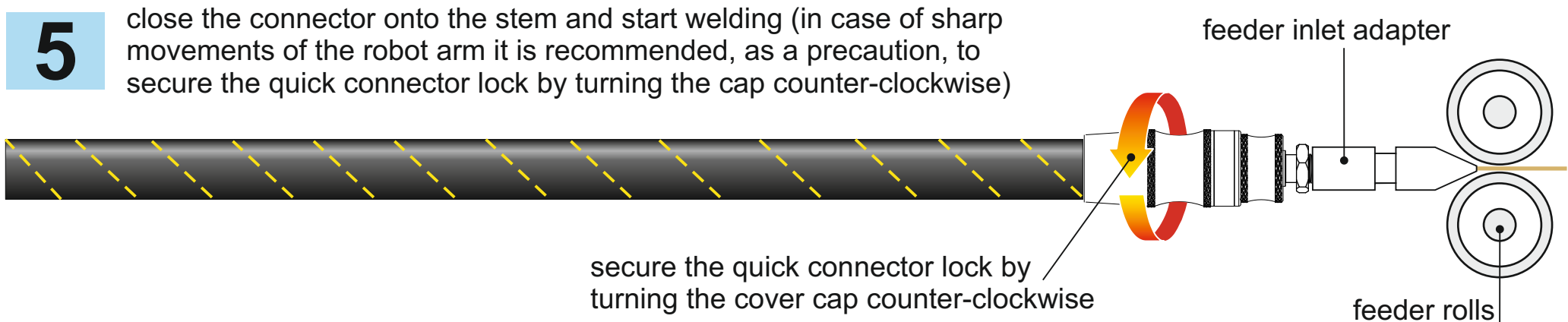




# INITIAL WIRE THREADING INTO THE MAXIGLIDE CONDUIT WITH ROLLS AND INTO THE MAIN WIRE FEEDER (PAGE 2/2)



**4** cut the wire to remove the bent tip and feed the wire through the stem and into the feeder inlet adapter.



**5** close the connector onto the stem and start welding (in case of sharp movements of the robot arm it is recommended, as a precaution, to secure the quick connector lock by turning the cap counter-clockwise)

secure the quick connector lock by turning the cover cap counter-clockwise

feeder rolls